



Norelco Case Card Stock Specifications:

- C1S smooth finish
- Stock should be .006" thick and not exceed .010".
- Cards should be scored on folds. Position of folds is indicated above by dashed lines.
- Paper grain must run in the direction of folds.
- Cards should be packaged in quantities of 500 per bundle and marked as to quantity.
- Film for printing on case cards must be right read, emulsion down film negatives (RRED) with a 133 to 150 line screen and a 1/8" bleed.
- Ink must dry to a hard finish as cards will be subjected to some abrasion during inserting operation.

Size of a 2-fold card is 4" x 4-1/8". 1st score line must be 2-9/16" from right edge of face of card. 2nd score line must be 3-1/16" from right edge of face of card.

Size for 3-fold card is 4" x 6-5/8". 1st score must be 2-1/2" from right edge of face of card. 2nd score line must be 5-9/16" from right edge of face of card. Longer form cards are also an option.

Size for 4-fold card is 9-1/16" x 4".

4 panel cards and larger should be folded by the printer.



**Digital
Excellence**

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**Specifications for
Norelco Style
Cassette Case
J-Cards**